

Art. 309

Lista programmi in memoria - stored programs list - gespeicherte programme liste des programmes en memoire - listade los programas en memoria			
PROCESSO DI SALDATURA: WELDING PROCESS: MIG/MAG		SINERGICO SHORT SYNERGIC SHORT	SINERGICO PULSATO SYNERGIC PULSED
VERSIONE PROGRAMMI - PROGRAMS RELEASE		04	
		PROGRAM	
Ferro/Iron (SG2) - Ø 0,8mm	Argon+CO2 18%	02	
Ferro/Iron (SG2) - Ø 0,9mm	Argon+CO2 18%	03	
Ferro/Iron (SG2) - Ø 1,0mm	Argon+CO2 18%	04	
Ferro/Iron (SG2) - Ø 1,2mm	Argon+CO2 18%	05	
Ferro/Iron (SG2) - Ø 0,8mm	CO2 100%	08	-
Ferro/Iron (SG2) - Ø 0,9mm	CO2 100%	09	-
Ferro/Iron (SG2) - Ø 1,0mm	CO2 100%	10	-
Ferro/Iron (SG2) - Ø 1,2mm	CO2 100%	11	-
Acciaio inox/Stainless steel (308 L) - Ø 0,8mm	Argon+CO2 2%	22	
Acciaio inox/Stainless steel (308 L) - Ø 0,9mm	Argon+CO2 2%	23	
Acciaio inox/Stainless steel (308 L) - Ø 1,0mm	Argon+CO2 2%	24	
Acciaio inox/Stainless steel (308 L) - Ø 1,2mm	Argon+CO2 2%	25	
Acciaio inox/Stainless steel (308 L) - Ø 0,8mm	Argon+O2 2%	28	
Acciaio inox/Stainless steel (308 L) - Ø 1,0mm	Argon+O2 2%	29	
Acciaio inox/Stainless steel (308 L) - Ø 1,2mm	Argon+O2 2%	30	
Acciaio inox/Stainless steel (316 L) - Ø 0,8mm	Argon+CO2 2%	32	
Acciaio inox/Stainless steel (316 L) - Ø 1,0mm	Argon+CO2 2%	33	
Acciaio inox/Stainless steel (316 L) - Ø 1,2mm	Argon+CO2 2%	34	
Acciaio inox/Stainless steel (316 L) - Ø 0,8mm	Argon+O2 2%	36	
Acciaio inox/Stainless steel (316 L) - Ø 1,0mm	Argon+O2 2%	37	
Acciaio inox/Stainless steel (316 L) - Ø 1,2mm	Argon+O2 2%	38	
Alluminio/Aluminium AlMg 5 (5356) - Ø 0,9mm	Argon+100%	53	
Alluminio/Aluminium AlMg 5 (5356) - Ø 1,0mm	Argon+100%	54	
Alluminio/Aluminium AlMg 5 (5356) - Ø 1,2mm	Argon+100%	55	
Alluminio/Aluminium AISi 5 (4043) - Ø 1,0mm	Argon+100%	60	
Alluminio/Aluminium AISi 5 (4043) - Ø 1,2mm	Argon+100%	61	
Alluminio/Aluminium AISi 12 (4047) - Ø 0,9mm	Argon+100%	65	
CuSi3 - Ø 0,8mm	Argon+100%	81	
CuSi3 - Ø 0,9mm	Argon+100%	83	
CuSi3 - Ø 1,0mm	Argon+100%	84	
AlBz8 (CuAl8) - Ø 0,8mm	Argon+100%	91	
Flux Cored Rutil (E71 T-1) - Ø 1,6mm	Argon+CO2 18%	106	
Flux Cored Rutil (E71 T-1) - Ø 1,6mm	CO2 100%	119	-