

Versione programmi Programs release			03
Materiale Material	Ø filo Ø wire	Gas	Prg. N°
Ferro / Iron (SG2)	0,8	Argon/ CO ₂ 18%	27
Ferro / Iron (SG2)	0,9	Argon/ CO ₂ 18%	73
Ferro / Iron (SG2)	1,0	Argon/ CO ₂ 18%	28
Ferro / Iron (SG2)	1,2	Argon/ CO ₂ 18%	29
Ferro / Iron (SG2)	1,6	Argon/ CO ₂ 18%	59
Ferro / Iron (SG2)	0,9	CO ₂ 100%	74
Ferro / Iron (SG2)	1,0	CO ₂ 100%	117
Ferro / Iron (SG2)	1,2	CO ₂ 100%	116
Ferro / Iron (SG2)	1,6	CO ₂ 100%	60
Ferro / Iron (100S T1)	1,2	Argon/ CO ₂ 18%	30
Acciaio inox / Stainless steel (308L)	0,8	Argon/ CO ₂ 2%	31
Acciaio inox / Stainless steel (308L)	0,9	Argon/ CO ₂ 2%	76
Acciaio inox / Stainless steel (308L)	1,0	Argon/ CO ₂ 2%	32
Acciaio inox / Stainless steel (308L)	1,2	Argon/ CO ₂ 2%	33
Acciaio inox / Stainless steel (308L)	0,8	Argon/ O ₂ 2%	34
Acciaio inox / Stainless steel (308L)	1,0	Argon/ O ₂ 2%	35
Acciaio inox / Stainless steel (308L)	1,2	Argon/ O ₂ 2%	36
Acciaio inox / Stainless steel (316L)	0,8	Argon/ CO ₂ 2%	37
Acciaio inox / Stainless steel (316L)	1,0	Argon/ CO ₂ 2%	38
Acciaio inox / Stainless steel (316L)	1,2	Argon/ CO ₂ 2%	39
Acciaio inox / Stainless steel (316L)	1,6	Argon/ CO ₂ 2%	67
Acciaio inox / Stainless steel (316L)	0,8	Argon/ O ₂ 2%	40
Acciaio inox / Stainless steel (316L)	1,0	Argon/ O ₂ 2%	41
Acciaio inox / Stainless steel (316L)	1,2	Argon/ O ₂ 2%	42
Acciaio inox / Stainless steel (316L)	1,6	Argon/ O ₂ 2%	66
Alluminio / Aluminium AlMg5 (5356)	0,9	Argon 100%	80
Alluminio / Aluminium AlMg5 (5356)	1,0	Argon 100%	43
Alluminio / Aluminium AlMg5 (5356)	1,2	Argon 100%	44
Alluminio / Aluminium AlMg5 (5356)	1,6	Argon 100%	45
Alluminio / Aluminium AlSi12 (4047)	0,9	Argon 100%	78
Alluminio / Aluminium AlSi5 (4043)	1,0	Argon 100%	46
Alluminio / Aluminium AlSi5 (4043)	1,2	Argon 100%	47
Alluminio / Aluminium AlSi5 (4043)	1,6	Argon 100%	48
Flux Cored Cr-Ni (304L)	1,2	Argon/ CO ₂ 18%	49
Flux Cored Rutil	1,2	Argon/ CO ₂ 18%	50
Flux Cored Basic	1,2	Argon/ CO ₂ 18%	51
Flux Cored Metal	1,2	Argon/ CO ₂ 18%	52
E70T-4	2,4	-	71 (*)
CuSi3	0,9	Argon 100%	82
CuSi3	1,0	Argon 100%	53
AlBz8 (CuAl8)	1,0	Argon 100%	54
AlBz8 (CuAl8)	1,2	Argon 100%	55

(*) disponibile solo per art.293 / available for art.293 only

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