

| Versione programmi<br>Programs release |                  |                            | 02      |
|----------------------------------------|------------------|----------------------------|---------|
| Materiale<br>Material                  | Ø filo<br>Ø wire | Gas                        | Prg. N° |
| Ferro / Iron (SG2)                     | 0,8              | Arcoa/ CO <sub>2</sub> 18% | 27      |
| Ferro / Iron (SG2)                     | 0,9              | Argon/ CO <sub>2</sub> 18% | 73      |
| Ferro / Iron (SG2)                     | 1,0              | Argon/ CO <sub>2</sub> 18% | 28      |
| Ferro / Iron (SG2)                     | 1,2              | Argon/ CO <sub>2</sub> 18% | 29      |
| Ferro / Iron (SG2)                     | 1,6              | Argon/ CO <sub>2</sub> 18% | 59      |
| Ferro / Iron (SG2)                     | 0,9              | CO <sub>2</sub> 100%       | 74      |
| Ferro / Iron (SG2)                     | 1,6              | CO <sub>2</sub> 100%       | 60      |
| Ferro / Iron (100S T1)                 | 1,2              | Argon/ CO <sub>2</sub> 18% | 30      |
| Acciaio inox / Stainless steel (308L)  | 0,8              | Argon/ CO <sub>2</sub> 2%  | 31      |
| Acciaio inox / Stainless steel (308L)  | 0,9              | Argon/ CO <sub>2</sub> 2%  | 76      |
| Acciaio inox / Stainless steel (308L)  | 1,0              | Argon/ CO <sub>2</sub> 2%  | 32      |
| Acciaio inox / Stainless steel (308L)  | 1,2              | Argon/ CO <sub>2</sub> 2%  | 33      |
| Acciaio inox / Stainless steel (308L)  | 0,8              | Argon/ O <sub>2</sub> 2%   | 34      |
| Acciaio inox / Stainless steel (308L)  | 1,0              | Argon/ O <sub>2</sub> 2%   | 35      |
| Acciaio inox / Stainless steel (308L)  | 1,2              | Argon/ O <sub>2</sub> 2%   | 36      |
| Acciaio inox / Stainless steel (316L)  | 0,8              | Argon/ CO <sub>2</sub> 2%  | 37      |
| Acciaio inox / Stainless steel (316L)  | 1,0              | Argon/ CO <sub>2</sub> 2%  | 38      |
| Acciaio inox / Stainless steel (316L)  | 1,2              | Argon/ CO <sub>2</sub> 2%  | 39      |
| Acciaio inox / Stainless steel (316L)  | 1,6              | Argon/ CO <sub>2</sub> 2%  | 67      |
| Acciaio inox / Stainless steel (316L)  | 0,8              | Argon/ O <sub>2</sub> 2%   | 40      |
| Acciaio inox / Stainless steel (316L)  | 1,0              | Argon/ O <sub>2</sub> 2%   | 41      |
| Acciaio inox / Stainless steel (316L)  | 1,2              | Argon/ O <sub>2</sub> 2%   | 42      |
| Acciaio inox / Stainless steel (316L)  | 1,6              | Argon/ O <sub>2</sub> 2%   | 66      |
| Alluminio / Aluminium AlMg5 (5356)     | 0,9              | Argon 100%                 | 80      |
| Alluminio / Aluminium AlMg5 (5356)     | 1,0              | Argon 100%                 | 43      |
| Alluminio / Aluminium AlMg5 (5356)     | 1,2              | Argon 100%                 | 44      |
| Alluminio / Aluminium AlMg5 (5356)     | 1,6              | Argon 100%                 | 45      |
| Alluminio / Aluminium AlSi12 (4047)    | 0,9              | Argon 100%                 | 78      |
| Alluminio / Aluminium AlSi5 (4043)     | 1,0              | Argon 100%                 | 46      |
| Alluminio / Aluminium AlSi5 (4043)     | 1,2              | Argon 100%                 | 47      |
| Alluminio / Aluminium AlSi5 (4043)     | 1,6              | Argon 100%                 | 48      |
| Flux Cored Cr-Ni (304L)                | 1,2              | Argon/ CO <sub>2</sub> 18% | 49      |
| Flux Cored Rutil                       | 1,2              | Argon/ CO <sub>2</sub> 18% | 50      |
| Flux Cored Basic                       | 1,2              | Argon/ CO <sub>2</sub> 18% | 51      |
| Flux Cored Metal                       | 1,2              | Argon/ CO <sub>2</sub> 18% | 52      |
| E70T-4                                 | 2,4              | -                          | 71 (*)  |
| CuSi3                                  | 0,9              | Argon 100%                 | 82      |
| CuSi3                                  | 1,0              | Argon 100%                 | 53      |
| AlBz8 (CuAl8)                          | 1,0              | Argon 100%                 | 54      |
| AlBz8 (CuAl8)                          | 1,2              | Argon 100%                 | 55      |

(\*) disponibile solo per art.293 / available for art.293 only.