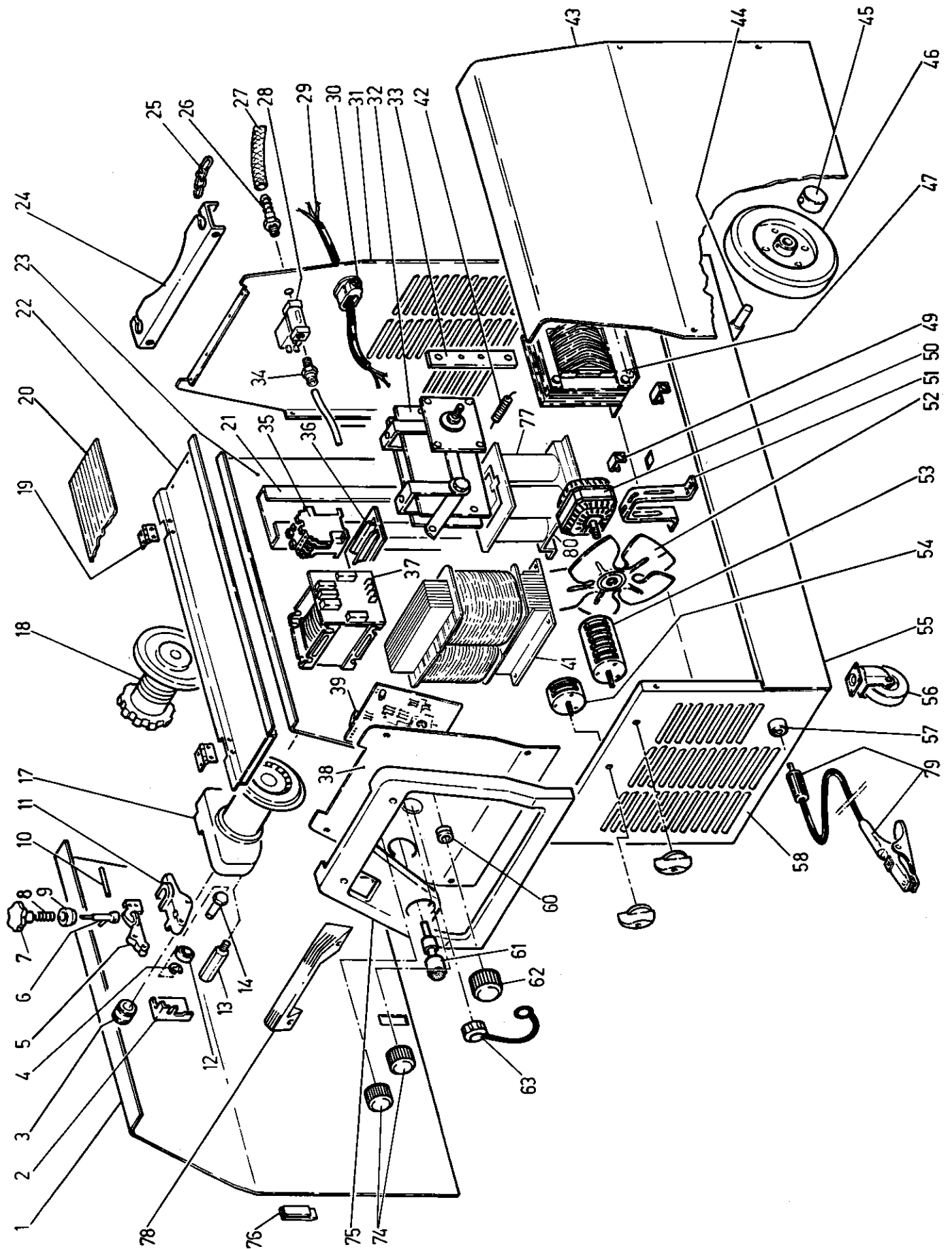


Art. 542

Pos.	DESCRIPTION
1	HINGED SIDE PANEL
2	COVER
3	DRIVE ROLL
4	LOCKING DEVICE
5	COVER
6	DRIVE ROLL PIN
7	KNOB
8	SPRING
9	REST
10	WIRE INLET GUIDE
11	SUPPORT
12	BEARING
13	LOCKING PIN
14	PIN
17	WIRE FEED MOTOR
18	COIL SUPPORT
19	HINGE
20	RUBBER MAT
21	REINFORCEMENT
22	COVER
23	INTERMEDIATE PLANE
24	GAS CYLINDER SUPPORT

Pos.	DESCRIPTION
25	CHAIN
26	FITTING
27	GAS HOSE
28	SOLENOID VALVE
29	INPUT POWER CABLE
30	CABLE OUTLET
31	BACK PANEL
32	RECTIFIER
33	SHUNT
34	FITTING
35	CONTACTOR
36	CONTACTOR SUPPORT
37	AUXILIARY TRANSFORMER
38	FRONT PANEL
39	CIRCUIT BOARD
40	THERMOSTAT
41	TRANSFORMER
42	RESISTANCE
43	FIXED SIDE PANEL
44	AXLE
45	COVER
46	FIXED WHEEL

Pos.	DESCRIPTION
47	IMPEDANCE
49	SUPPORT
50	MOTOR
51	SUPPORT
52	FAN
53	SWITCH
54	SWITCH
55	UNDERCARRIAGE
56	SWIVELING WHEEL
57	GIFAS SOCKET
58	FRONT PANEL
60	RUBBER PROTECTION
61	ADAPTOR
62	KNOB
63	COVER
74	KNOB
75	FRAME
76	CLOSING
78	HANDLE
79	EARTH CABLE
80	SUPPORT



When ordering spare parts, always state the following: machine part number, item position number, the quantity, and the machine serial number.