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|-----------------------------------------|---------------------------------------|
| • <i>Descrizione documento:</i>         | <b>Storico aggiornamenti Firmware</b> |
| • <i>Modello:</i>                       | <b>SOUND MIG 3540/T SPEED STAR</b>    |
| • <i>Articolo:</i>                      | <b>8030600</b>                        |
| • <i>Versione Firmware:</i>             | <b>04</b>                             |
| • <i>Data emissione:</i>                | <b>29/10/2012</b>                     |
| • <i>Matricola prima installazione:</i> | <b>D92305</b>                         |

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## **Novità rispetto alla versione firmware 03**

- Aggiornamenti software

| <b>Lista programmi in memoria - stored programs list - gespeicherte programme<br/>liste des programmes en memoire - listade los programas en memoria</b> |                                                                                     |  |            |           |             |
|----------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--|------------|-----------|-------------|
| VERSIONE PROGRAMMI 01 - PROGRAMS RELEASE 01                                                                                                              |                                                                                     |  | MIG/MAG    |           |             |
|                                                                         |  |  | MAN<br>SYN | MIG<br>HD | MIG<br>ROOT |
| Ferro/Iron (SG2) - Ø 0,8mm                                                                                                                               | Argon+CO2 18%                                                                       |  | •          |           |             |
| Ferro/Iron (SG2) - Ø 0,9mm                                                                                                                               | Argon+CO2 18%                                                                       |  | •          |           |             |
| Ferro/Iron (SG2) - Ø 1,0mm                                                                                                                               | Argon+CO2 18%                                                                       |  | •          | •         | •           |
| Ferro/Iron (SG2) - Ø 1,2mm                                                                                                                               | Argon+CO2 18%                                                                       |  | •          | •         | •           |
| Ferro/Iron (SG2) - Ø 1,6mm                                                                                                                               | Argon+CO2 18%                                                                       |  | •          |           |             |
| Ferro/Iron (SG2) - Ø 0,8mm                                                                                                                               | CO2 100%                                                                            |  | •          |           |             |
| Ferro/Iron (SG2) - Ø 0,9mm                                                                                                                               | CO2 100%                                                                            |  | •          |           |             |
| Ferro/Iron (SG2) - Ø 1,0mm                                                                                                                               | CO2 100%                                                                            |  | •          | •         |             |
| Ferro/Iron (SG2) - Ø 1,2mm                                                                                                                               | CO2 100%                                                                            |  | •          |           |             |
| Ferro/Iron (SG2) - Ø 1,6mm                                                                                                                               | CO2 100%                                                                            |  | •          |           |             |
| Ferro/Iron (100S T1) - Ø 1,2mm                                                                                                                           | Argon+CO2 18%                                                                       |  | •          |           |             |
| Acciaio inox/Stainless steel (308 L) - Ø 0,8mm                                                                                                           | Argon+CO2 2%                                                                        |  | •          |           |             |
| Acciaio inox/Stainless steel (308 L) - Ø 0,9mm                                                                                                           | Argon+CO2 2%                                                                        |  | •          |           |             |
| Acciaio inox/Stainless steel (308 L) - Ø 1,0mm                                                                                                           | Argon+CO2 2%                                                                        |  | •          |           |             |
| Acciaio inox/Stainless steel (308 L) - Ø 1,2mm                                                                                                           | Argon+CO2 2%                                                                        |  | •          |           |             |
| Acciaio inox/Stainless steel (308 L) - Ø 0,8mm                                                                                                           | Argon+O2 2%                                                                         |  | •          |           |             |
| Acciaio inox/Stainless steel (308 L) - Ø 1,0mm                                                                                                           | Argon+O2 2%                                                                         |  | •          |           |             |
| Acciaio inox/Stainless steel (308 L) - Ø 1,2mm                                                                                                           | Argon+O2 2%                                                                         |  | •          |           |             |
| Acciaio inox/Stainless steel (316 L) - Ø 0,8mm                                                                                                           | Argon+CO2 2%                                                                        |  | •          |           |             |
| Acciaio inox/Stainless steel (316 L) - Ø 1,0mm                                                                                                           | Argon+CO2 2%                                                                        |  | •          | •         | •           |
| Acciaio inox/Stainless steel (316 L) - Ø 1,2mm                                                                                                           | Argon+CO2 2%                                                                        |  | •          | •         |             |
| Acciaio inox/Stainless steel (316 L) - Ø 1,6mm                                                                                                           | Argon+CO2 2%                                                                        |  | •          |           |             |
| Acciaio inox/Stainless steel (316 L) - Ø 0,8mm                                                                                                           | Argon+O2 2%                                                                         |  | •          |           |             |
| Acciaio inox/Stainless steel (316 L) - Ø 1,0mm                                                                                                           | Argon+O2 2%                                                                         |  | •          |           |             |
| Acciaio inox/Stainless steel (316 L) - Ø 1,2mm                                                                                                           | Argon+O2 2%                                                                         |  | •          |           |             |
| Acciaio inox/Stainless steel (316 L) - Ø 1,6mm                                                                                                           | Argon+O2 2%                                                                         |  | •          |           |             |
| Alluminio/Aluminium AlMg 5 (5356) - Ø 0,9mm                                                                                                              | Argon 100%                                                                          |  | •          |           |             |
| Alluminio/Aluminium AlMg 5 (5356) - Ø 1,0mm                                                                                                              | Argon 100%                                                                          |  | •          | •         |             |
| Alluminio/Aluminium AlMg 5 (5356) - Ø 1,2mm                                                                                                              | Argon 100%                                                                          |  | •          | •         |             |
| Alluminio/Aluminium AlMg 5 (5356) - Ø 1,6mm                                                                                                              | Argon 100%                                                                          |  | •          |           |             |
| Alluminio/Aluminium AlSi 5 (4043) - Ø 1,0mm                                                                                                              | Argon 100%                                                                          |  | •          |           |             |
| Alluminio/Aluminium AlSi 5 (4043) - Ø 1,2mm                                                                                                              | Argon 100%                                                                          |  | •          |           |             |
| Alluminio/Aluminium AlSi 5 (4043) - Ø 1,6mm                                                                                                              | Argon 100%                                                                          |  | •          |           |             |
| Alluminio/Aluminium AlSi 12 (4047) - Ø 0,9mm                                                                                                             | Argon 100%                                                                          |  | •          |           |             |
| Flux cored CrNi (304L) - Ø 1,2mm                                                                                                                         | Argon+CO2 18%                                                                       |  | •          |           |             |
| Flux Cored Rutil - Ø 1,2mm                                                                                                                               | Argon+CO2 18%                                                                       |  | •          |           |             |
| Flux Cored Basic - Ø 1,2mm                                                                                                                               | Argon+CO2 18%                                                                       |  | •          |           |             |
| Flux Cored Metal - Ø 1,2mm                                                                                                                               | Argon+CO2 18%                                                                       |  | •          |           |             |
| CuSi3 - Ø 0,8mm                                                                                                                                          | Argon 100%                                                                          |  | •          |           |             |
| CuSi3 - Ø 0,9mm                                                                                                                                          | Argon 100%                                                                          |  | •          |           |             |
| CuSi3 - Ø 1,0mm                                                                                                                                          | Argon 100%                                                                          |  | •          |           |             |
| AlBz8 (CuAl8) - Ø 0,8mm                                                                                                                                  | Argon 100%                                                                          |  | •          |           |             |
| AlBz8 (CuAl8) - Ø 1,0mm                                                                                                                                  | Argon 100%                                                                          |  | •          |           |             |
| AlBz8 (CuAl8) - Ø 1,2mm                                                                                                                                  | Argon 100%                                                                          |  | •          |           |             |