

SOUND MIG 2035/MD DOUBLE PULSE - Art. 282
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Processo di saldatura MIG/MAG Welding process MIG/MAG					Sinergico short Synergic short	Sinergico pulsato Synergic pulsed
Versione programmi Programs release					H09	P07
Materiale Material	Ø filo Ø wire	Gas	Torcia Torch Art.1242	Torcia Torch Art.2003	Prg. Nr.	Prg. Nr.
Ferro / Iron (SG2) – Puntatura/Spot	0,6	Argon/ CO ₂ 18%	•	•	18	
Ferro / Iron (SG2)	0,6	Argon/ CO ₂ 18%	•	•	6	69
Ferro / Iron (SG2)	0,8	Argon/ CO ₂ 18%	•	•	7	64
Ferro / Iron (SG2)	0,9	Argon/ CO ₂ 18%	•	•	30	74
Ferro / Iron (SG2)	1,0	Argon/ CO ₂ 18%	•	•	28	55
Ferro / Iron (SG2)	0,6	CO ₂ 100%	•	•	8	
Ferro / Iron (SG2)	0,8	CO ₂ 100%	•	•	9	
Ferro / Iron (SG2)	0,9	CO ₂ 100%	•	•	37	
Acciaio inox / Stainless steel (308L)	0,6	Argon/ CO ₂ 2%	•	•		57
Acciaio inox / Stainless steel (308L)	0,8	Argon/ CO ₂ 2%	•	•	26	56
Acciaio inox / Stainless steel (308L)	0,9	Argon/ CO ₂ 2%	•	•	31	78
Acciaio inox / Stainless steel (308L)	1,0	Argon/ CO ₂ 2%	•	•	27	54
Acciaio inox / Stainless steel (308L)	0,8	Argon/ O ₂ 2%	•	•	10	63
Acciaio inox / Stainless steel (308L)	1,0	Argon/ O ₂ 2%	•	•	16	50
Acciaio inox / Stainless steel (316L)	0,8	Argon/ CO ₂ 2%	•	•		58
Acciaio inox / Stainless steel (316L)	1,0	Argon/ CO ₂ 2%	•	•		60
Aluminium AlMg5 (5356)	0,8	Argon 100%	•	•	13	59
Aluminium AlMg5 (5356)	0,9	Argon 100%	•	•	36	76
Aluminium AlMg5 (5356)	1,0	Argon 100%	•	•	14	53
Aluminium AlMg5 (5356)	1,2	Argon 100%	•			66
Aluminium AlSi12 (4047)	0,6	Argon 100%		•	11	70
Aluminium AlSi12 (4047)	0,8	Argon 100%		•	12	61
Aluminium AlSi12 (4047) – 200V	0,8	Argon 100%		•		73
Aluminium AlSi12 (4047)	0,9	Argon 100%		•	34	75
Aluminium AlSi12 (4047)	1,0	Argon 100%	•	•	15	52
Aluminium AlSi12 (4047)	1,2	Argon 100%	•			71
Aluminium AlSi5 (4043)	1,2	Argon 100%	•			65
Aluminium Al4,5MnZr (5087)	1,0	Argon 100%	•			72
CuSi3 – Ferro/ Iron	0,8	Argon 100%	•	•	17	51
CuSi3 – zincato/galvanized, HSS	0,8	Argon 100%	•	•	32	
CuSi3	0,9	Argon 100%	•	•	35	77
CuSi3	1,0	Argon 100%	•	•	23	67
CuSi3	0,8	Argon/ He 15%	•	•	19	
CuSi3	1,0	Argon/ He 15%	•	•	20	
AlBz8 (CuAl8) – Ferro/ Iron	0,8	Argon 100%	•	•	24	62
AlBz8 (CuAl8) - zincato/galvanized,HSS	0,8	Argon 100%	•	•	29	
AlBz8 (CuAl8)	1,0	Argon 100%	•	•	25	68
AlBz8 (CuAl8)	0,8	Argon/ He 15%	•	•	21	
AlBz8 (CuAl8)	1,0	Argon/ He 15%	•	•	22	
Processo di saldatura MIG/MAG manuale short					Welding process MIG/MAG manual short	
Materiale / Material	Ø filo / Ø wire	Gas	Torcia / Torch Art.1242	Torcia / Torch Art.2003	Prg. Nr.	
Ferro / Iron (SG2)	0,6/0,8/0,9 (1,0)	Argon/ CO ₂ 18%	•	•	1	
Aluminium	0,6/0,8/0,9/1,0	Argon 100%	•	•	2	
Acciaio inox / Stainless steel	0,8/0,9 (1,0)	Argon/ CO ₂ 2% - Argon/ O ₂ 2%	•	•	3	
CuSi3	0,8/0,9/1,0	Argon 100% - Argon/ He 15%	•	•	5	